

Lasering a FRAMEBUDDY file in xTool

Colours in the file = layers

■ **Red**
Cut

■ **Green / black**
Engrave

■ **Blue**
Score or line engraving – the generator tells you

Steps

1. Personalise in the generator and **export the SVG**.
2. Drag the SVG into xTool Creative Space. The size is 1:1 – scale freely if needed.
3. Click the red layer → **“Cut”** tab.
4. Click the green layer → **“Engrave”** tab, fill type Standard Fill.
5. Check **Framing** → **Process**. Never leave the laser unattended.

⚠ Watch out: after import, layers are often set to “Score” at 1%. Check every layer before you start – otherwise the cut line only gets scored.

Example values xTool F2 · blue light · poplar plywood

LAYER	POWER	SPEED	PASSES	EXTRA
■ Cut	95%	25 mm/s	2	–
■ Engrave	60%	200 mm/s	1	200 lines/cm

Every wood reacts differently – laser a small test piece before your first order.

My values

MATERIAL	LAYER	POWER	SPEED	PASSES	NOTE